



**PGT** ClassicVue Max™

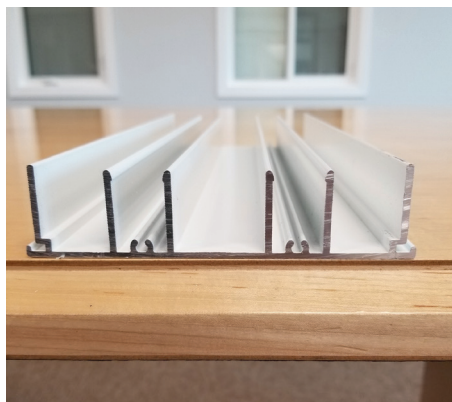
**PGT** WinGuard®  
ALUMINUM

SGD670 / SGD770

This reference guide is to help identify parts and ordering options

*Parts that can only be ordered by unit size are marked accordingly*

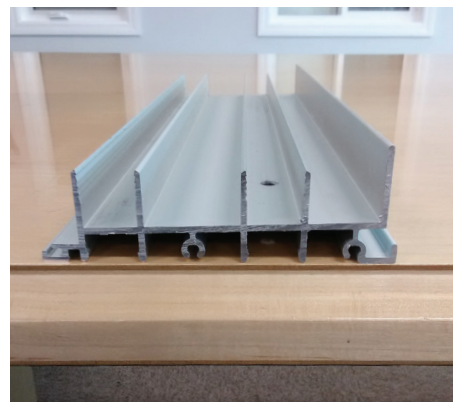
## FRAME PARTS



2-track head & jamb  
*(ordered by unit size or 12" sample)*



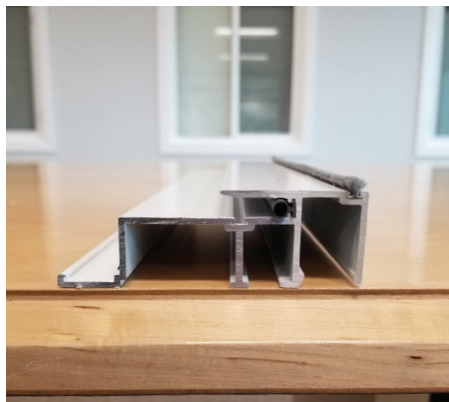
2-track head & jamb  
w/ integrated box screen rail  
*(ordered by unit size or 12" sample)*



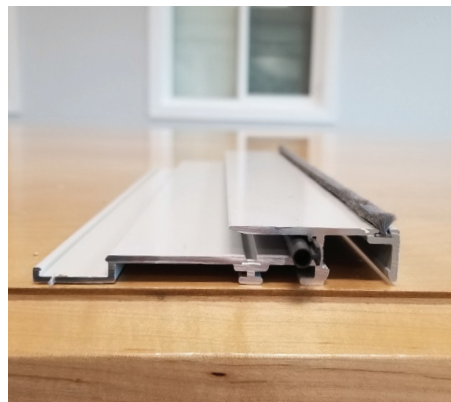
2-track w/out screen  
*(ordered by unit size or 12" sample)*



**2-track w/ integrated box screen rail**  
*(ordered by unit size or 12" sample)*



**P-hook box riser**  
*(ordered by unit size or actual cut size)*



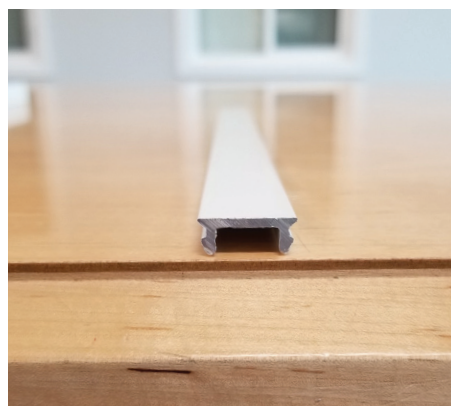
**P-hook narrow riser**  
*(ordered by unit size or actual cut size)*



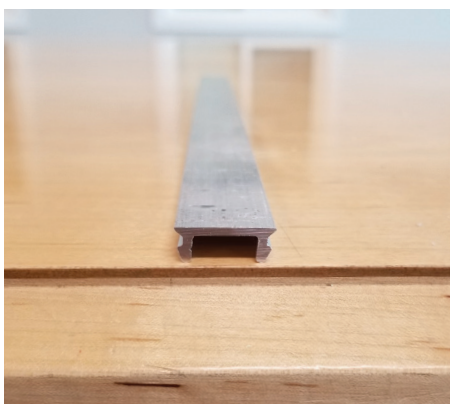
**P-hook mount**  
*(ordered by unit size or actual cut size)*



**P-hook cover**  
*(ordered by unit size or 12" sample)*



**Frame head  
& jamb screw cover**  
*(ordered by unit size or actual cut size)*



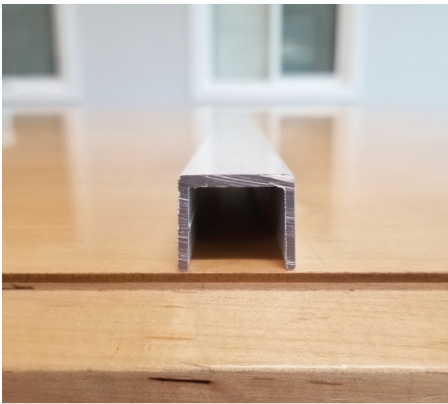
**Anchor plate**  
*(ordered by unit size or actual cut size)*



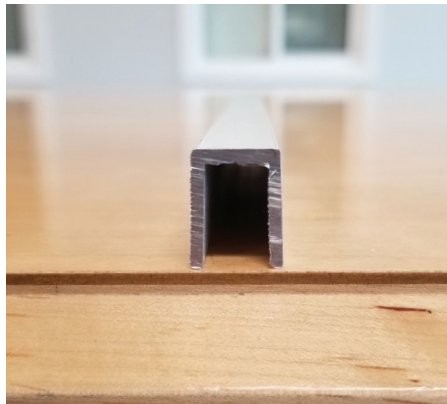
**Box riser**  
*(ordered by unit size or 12" sample)*



**Narrow riser**  
*(ordered by unit size or 12" sample)*



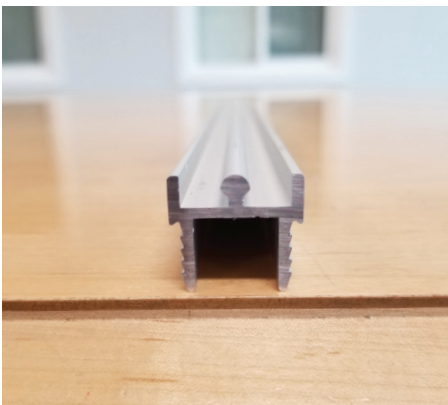
Exterior fixed panel retainer  
*(ordered by actual cut size)*



Interior fixed panel retainer  
*(ordered by actual cut size)*

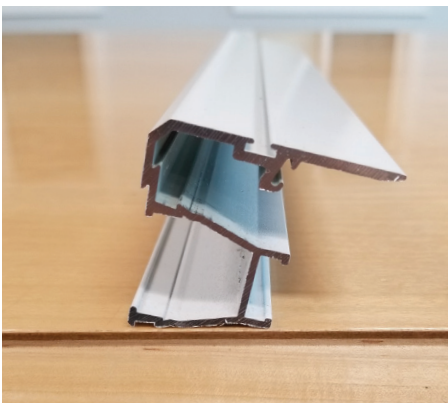


Pocket closer  
(2 or 3 tracks only)  
*(ordered by unit size or actual cut size)*



Track insert  
*(ordered by unit size actual cut size)*

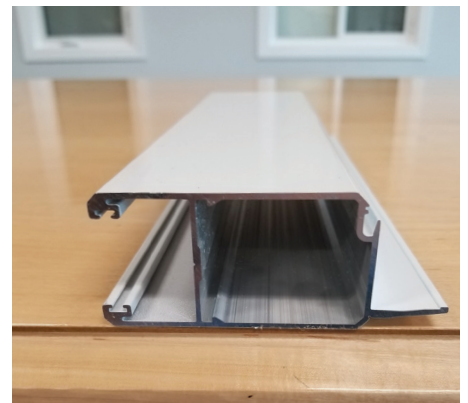
## PANEL PARTS



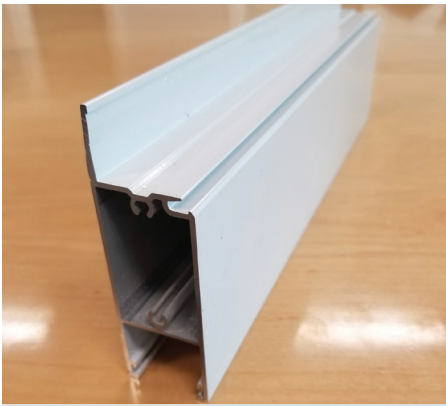
Interlock adapter  
*(ordered by unit size or 12" sample)*



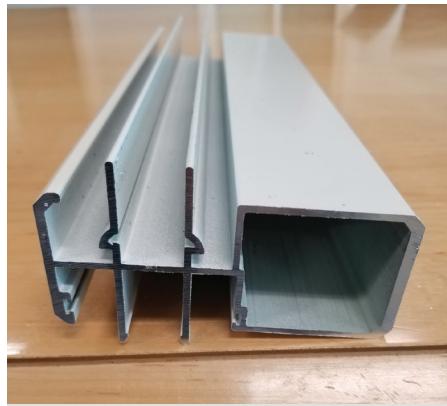
Interlock screw cover  
*(ordered by unit size or 12" sample)*



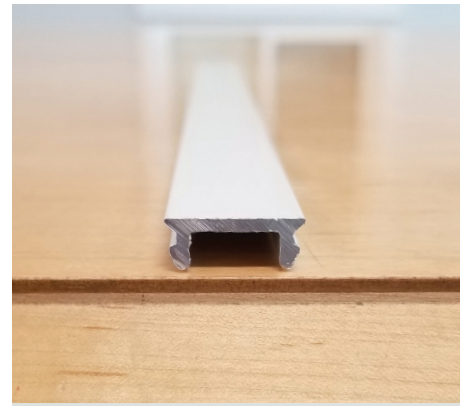
Stile  
*(ordered by unit size or 12" sample)*



Top & bottom rail  
(ordered by unit size or 12" sample)

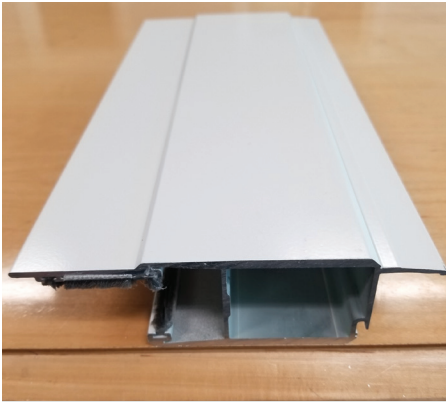


Astragal  
(ordered by unit size or 12" sample)



Astragal screw cover  
(ordered by unit size or actual cut size)

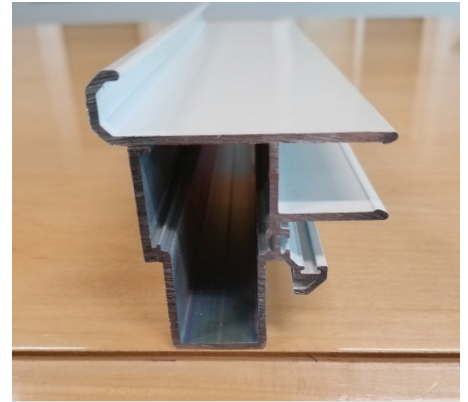
## 90° CORNER PARTS



Locking astragal – inside  
(ordered by unit size or 12" sample)

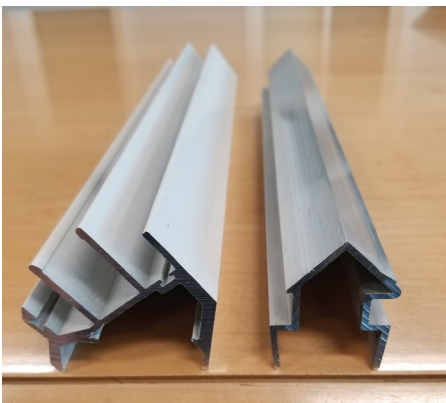


Locking astragal – outside  
(ordered by unit size or 12" sample)

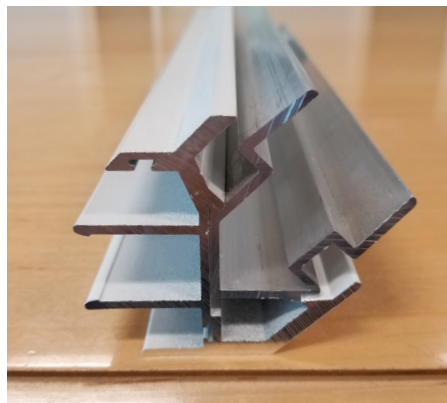


Corner astragal receiver  
(ordered by unit size or 12" sample)

## 135° CORNER PARTS & ASSEMBLY



Corner astragal receiver & mount  
(ordered by unit size or 12" sample)



Corner astragal assembly

## MISCELLANEOUS PARTS



Jamb bumper



Gemini mortise lock



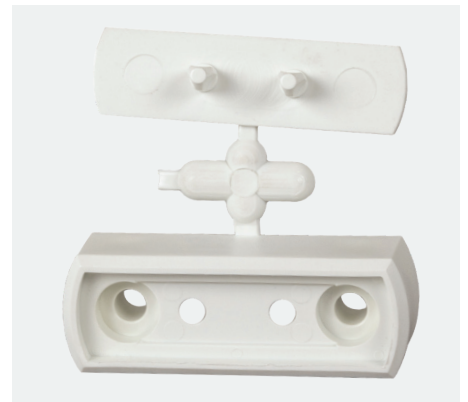
Keeper



Keeper spacer



Dust plug



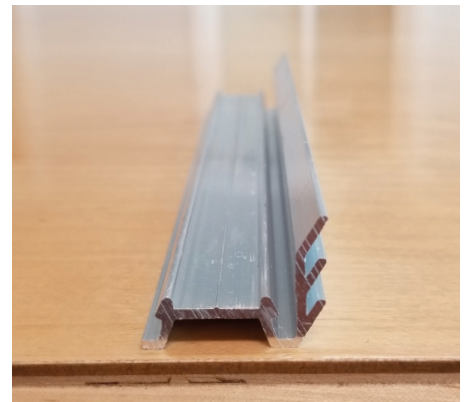
Come along assembly



Roller adjustment hole plug



Alternate fixed panel clip



Fixed panel clip



Tandem rollers – standard,  
nylon, stainless steel



Raised handle  
Exterior



Interior – active



Interior – dummy



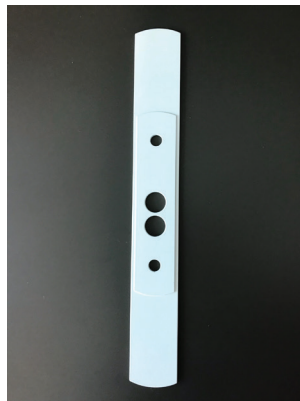
Recessed handles  
Exterior



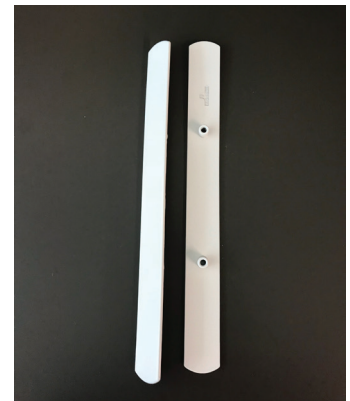
Recessed handles  
Interior - active



Recessed handles  
Interior - dummy



Recessed adapter plate



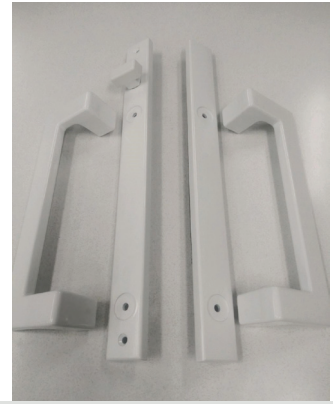
Exterior flush plate



Curved Handle



Curved Handle & Key Lock



Contemporary handle



Cork gasket



Secondary lock –  
N/A for recessed



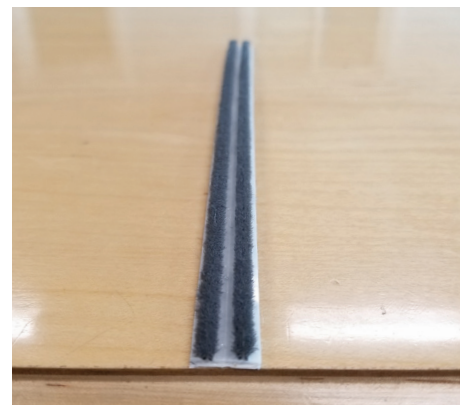
Mortise keylock with housing  
(raised only)



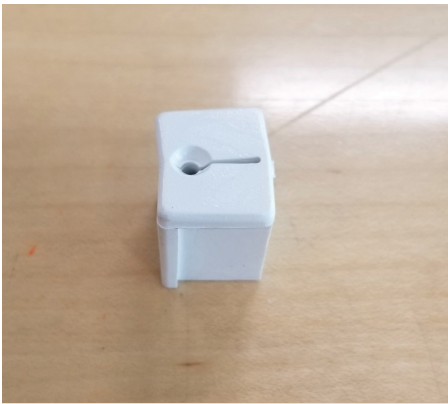
Rail end cap



Corner finseal pad

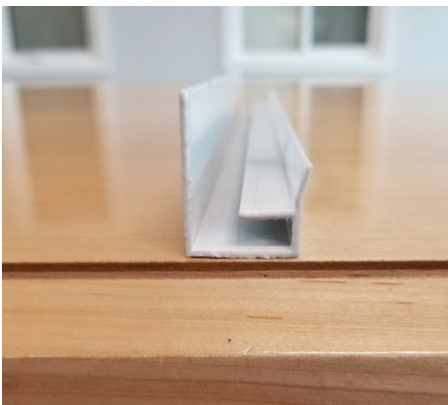


90° Corner sill end w/s pad



135° Corner end plug

## STANDARD SCREEN PARTS



OXO Adapter



Wheel assembly



Frame jamb keeper



Astragal keeper



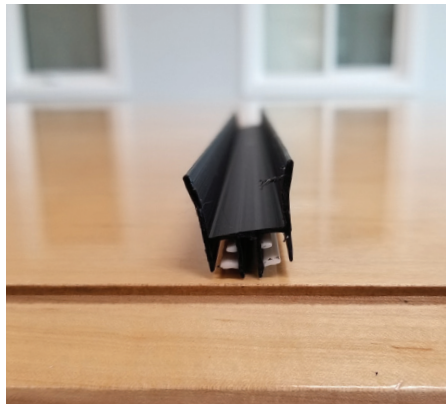
Latch assembly



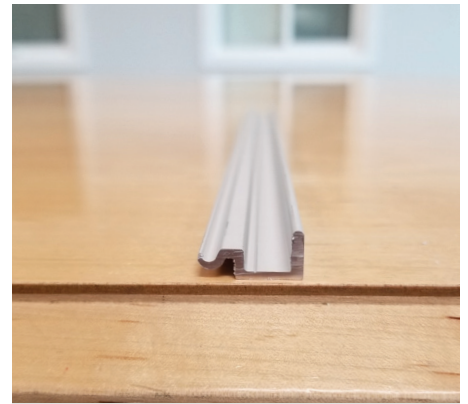
Dummy handle



Bug flap

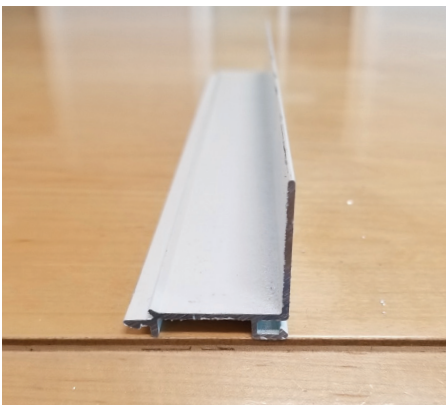


Vinyl astragal

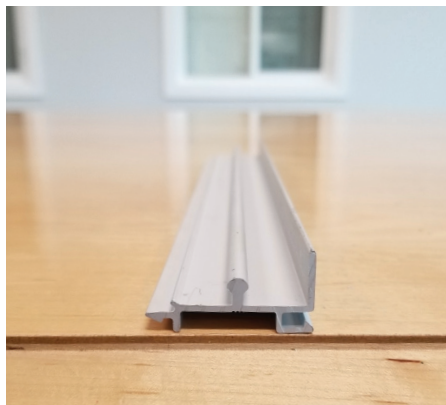


Screen rail / finishing rail

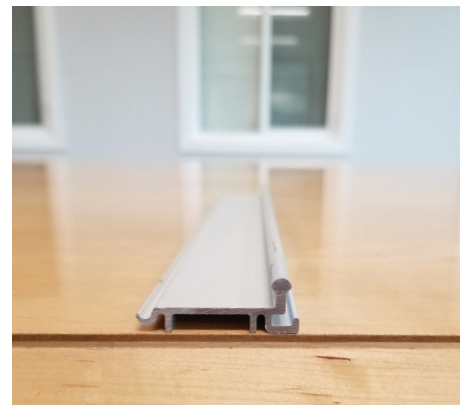
## BOX SCREEN PARTS



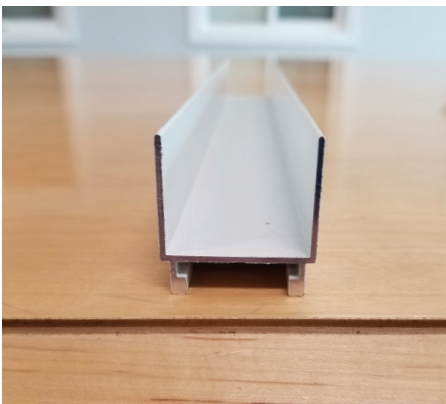
Head & jamb add-on



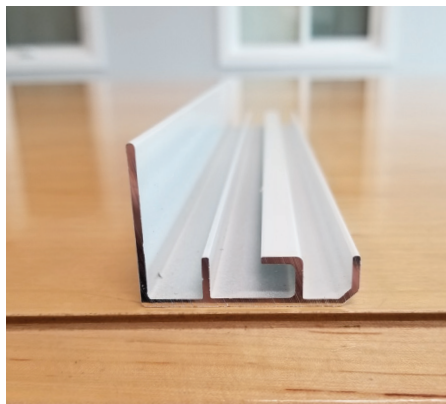
Box screen sill end rail



Track



Astragal



OXO Adapter



Keeper



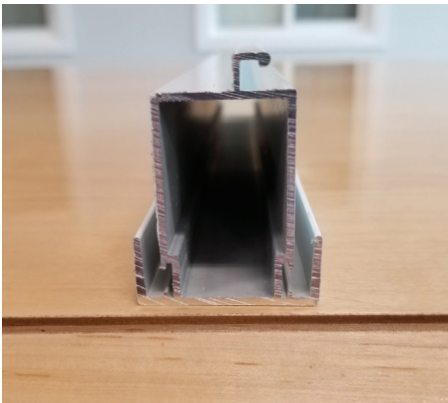
Latch spacer set



Roller



Screen stop



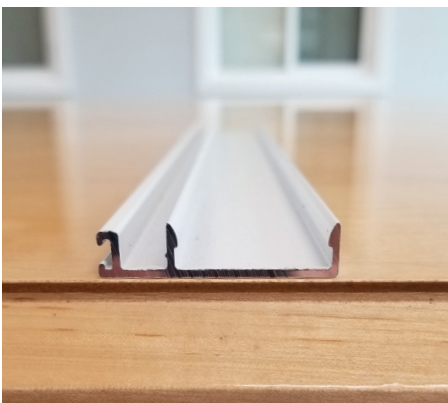
Double interlock



Box screen pull

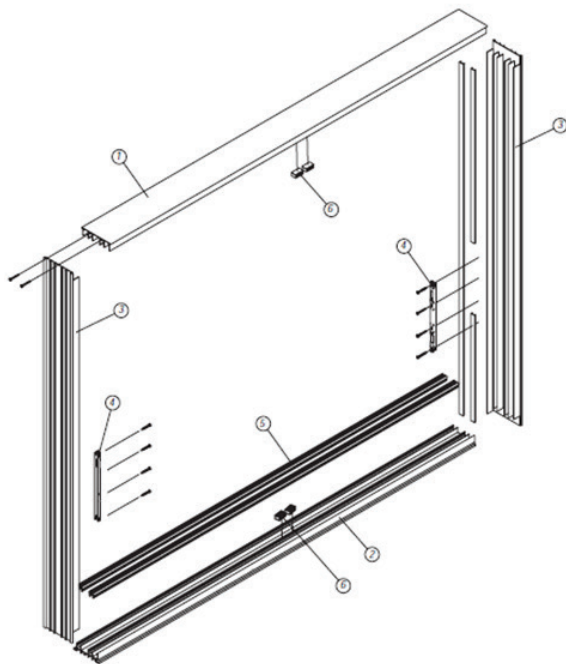


Dummy pull



Extruded bug flap

## MAIN FRAME ASSEMBLY

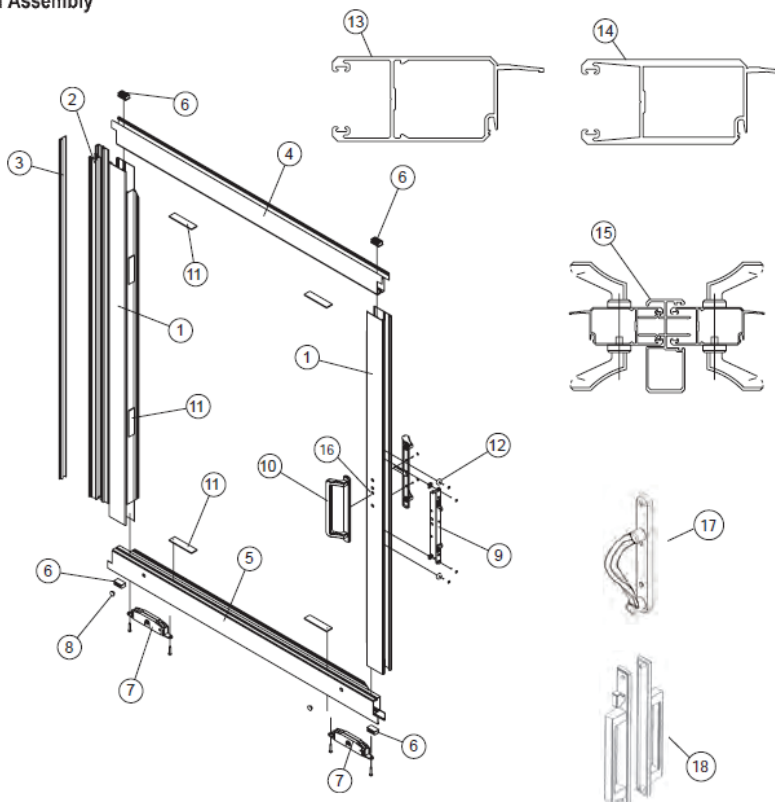


**Figure # Description**

1. Main frame head
2. Main frame sill
3. Main frame jamb
4. Mortise lock keeper
5. Frame sill track insert
6. Dust plugs

## PANEL EXPLODED VIEW

Panel Assembly

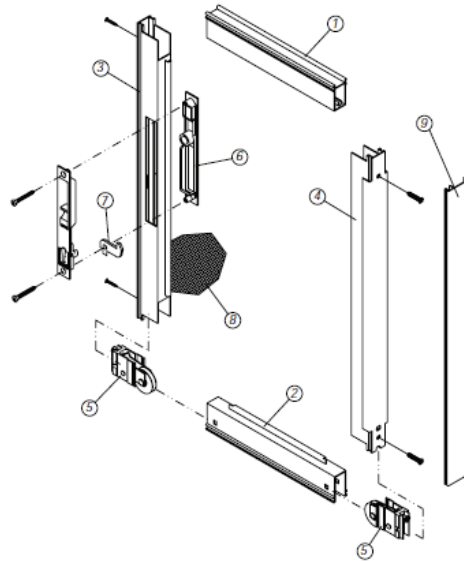


**Figure # Description**

1. Lock stile
2. Interlock adapter
3. Interlock screw cover
4. Top rail
5. Bottom rail
6. Dust plugs
7. Tandem roller
8. Roller adjustment plug
9. Mortise lock
10. Handle set (std shown)
11. Setting blocks
12. Jamb bumper
13. Standard stile
14. Stile upgrade
15. Astragal connection
16. Handle gaskets
17. Curved handle set
18. Contemporary handle set

## BOX SCREEN EXPLODED VIEW

Box Screen

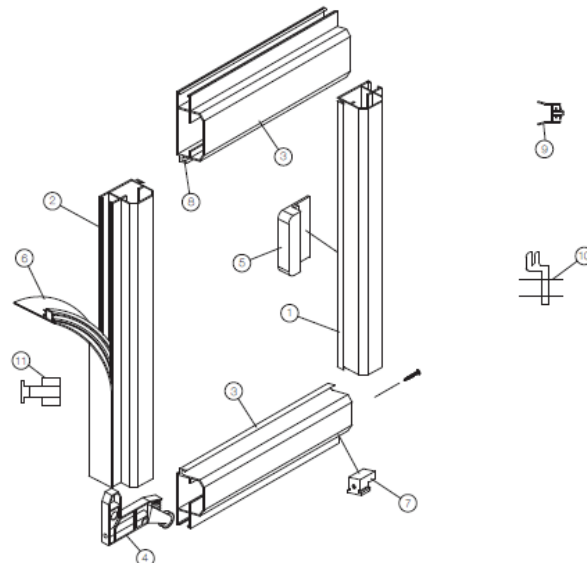


**Figure # Description**

1. Screen top rail
2. Screen bottom rail
3. Screen lock stile
4. Screen double interlock
5. Single roller
6. Interior/exterior panel pull
7. X-cam latch
8. Screen mesh
9. Extruded bug flap

## STANDARD SCREEN EXPLODED VIEW

Standard Screen

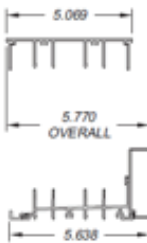
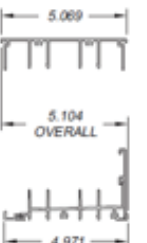
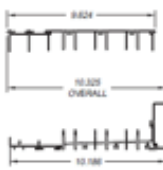
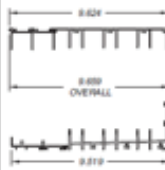
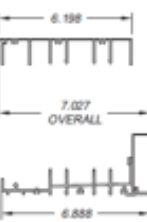
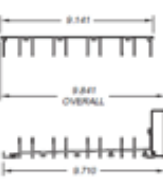
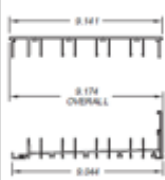
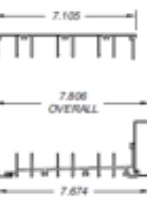
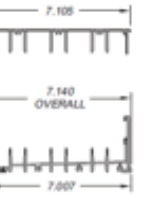
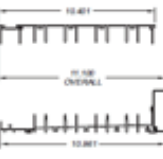
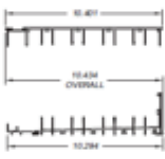
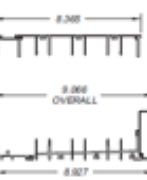
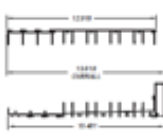
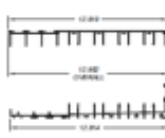


**Figure # Description**

1. Screen jamb - latch
2. Screen jamb - bug flap
3. Screen top/bottom rail
4. Screen wheel assembly
5. Screen latch assembly
6. Screen bug flap
7. Screw boss bushing
8. Screen spline
9. Vinyl astragal
10. Astragal screen keeper
11. Jamb keeper

## MAIN FRAME TRACKS

- All tracks are one piece
- Minimum is 2-tracks and maximum is 4-tracks

| Track/Riser Types                 | Box Riser                                                                           | Narrow Riser                                                                        | Track/Riser Types                | Box Riser                                                                             | Narrow Riser                                                                          |
|-----------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Two Track                         |    |    | Three Track w/ Two Screen Rails  |    |    |
| Two Track w/ Integral Screen Rail |    |    | Four Track                       |    |    |
| Three Track                       |  |  | Four Track w/ One Screen Rail    |  |  |
| Three Track w/ One Screen Rail    |  |  | Four Track w/ Three Screen Rails |  |  |