









SGD5470 / SGD5570

This reference guide is to help identify parts and ordering options ${\bf r}$

Parts that can only be ordered by unit size are marked accordingly

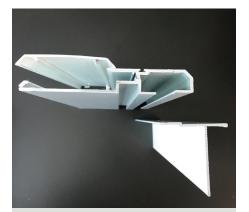
FRAME PARTS



2-track head & jamb (ordered by unit size or 12" sample)



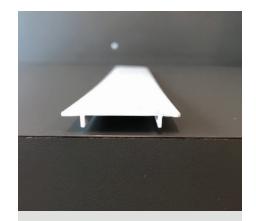
2-track sill (ordered by unit size or 12" sample)



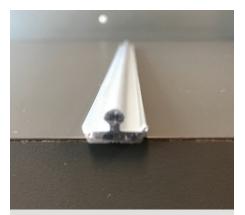
P-hook assembly (p-hook, mount, cover) (ordered by unit size or 12" sample)



Riser (2.5" - 4.625") (ordered by unit size or 12" sample)



Mid sill cover (ordered by unit size or 12" sample)



Track insert (ordered by unit size or actual cut size)



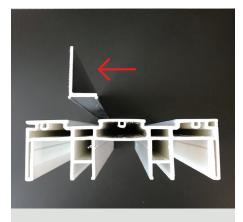
Exterior sill cover (ordered by unit size or 12" sample)



Exterior sill cover w/screen rail (ordered by unit size or 12" sample)



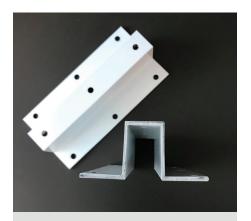
Frame head & jamb screw cover (ordered by unit size or actual cut size)



Add on nail fin (ordered by unit size or actual cut size)



Fixed panel clip cover (ordered by unit size or actual cut size)



fixed panel clip (ordered by actual part)



Frame jamb bumper (ordered by actual part)



Header block
(ordered by actual part)



Gemini mortise keeper (order by actual part)



Keeper shim (order by actual part)

PANEL PARTS



Interlock adapter (ordered by unit size or 12" sample)



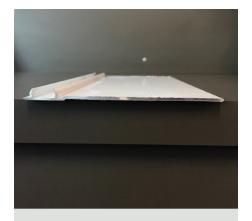
Extended interlock adapter (ordered by unit size or 12" sample)



Astragal adapter (ordered by unit size or 12" sample)



Extended interlock cover (ordered by unit size or 12" sample)



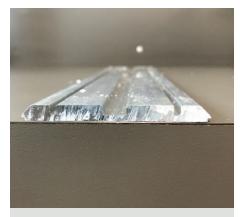
Pocket closer (2 & 3 tracks only) (ordered by unit size or actual cut size)



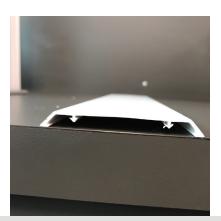
Interlock reinforcement plate (ordered by actual part)



Interlock reinforcement plate cover (ordered by actual part) (specify left or right)



Stile reinforcement plate (ordered by unit size or actual cut size)



Stile reinforcement cover/p-hook cover (order by actual cut size)



Bottom rail support (ordered by actual part)



Interlock retainer (ordered by actual part)

CORNER PANEL PARTS



90 degree corner astragal receiver (ordered by unit size or 12" sample)



90 degree corner receiver assembly



90 degree corner cover (ordered by unit size or actual cut size)



90 degree corner cover (ordered by unit size or actual cut size)



135 degree corner astragal receiver (ordered by unit size or actual cut size)



135 degree passive corner mount (ordered by unit size or actual cut size)



135 degree receiver cover (ordered by unit size or actual cut size)



135 degree receiver cover (ordered by unit size or actual cut size)

MISCELLANEOUS PARTS



Gemini mortise dual-point lock (ordered by actual part)



High pile dust plug (white or black) (ordered by actual part)



Open cell foam pad (ordered by actual part)



Come along assembly (ordered by actual part)



Roller adjustment hole plug (ordered by actual part)



Tandem rollers – standard, nylon, stainless steel (ordered by actual part)



Raised handle exterior (ordered by actual part)



Interior – active (ordered by actual part)



Interior – dummy (ordered by actual part)



Recessed handle exterior (ordered by actual part)



Interior – active (ordered by actual part)



Interior – dummy (ordered by actual part)



Recessed adaptor plate (ordered by actual part)



Exterior flush plate (ordered by actual part)



Secondary thumb turn (ordered by actual part)



Curved handle (ordered by actual part)



Curved handle & key lock (ordered by actual part)



Contemporary handle set (ordered by actual part)

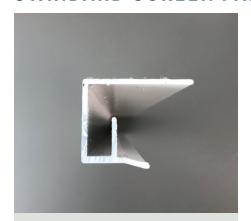


Mortise keylock w/ housing for raised (ordered by actual part) (white and black only)



Cork gasket (ordered by actual part)

STANDARD SCREEN PARTS



OXO Adapter



Frame jamb keeper



Astragal / OXO keeper



Wheel corner key assembly (ordered by actual part)

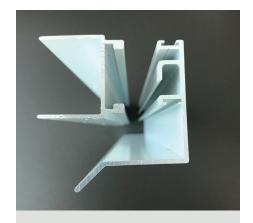


Standard screen bug flap (ordered by actual cut size)



Vinyl astragal (ordered by unit size or 12" sample)

BOX SCREEN PARTS



OXO Adapter & astragal (order by unit size or 12" sample size



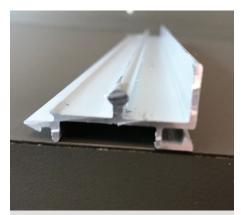
Keeper & spacer (ordered by actual part)



Screen stop
(ordered by actual part)



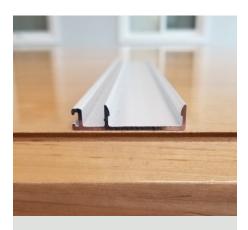
Head & jamb add on (order by unit size or 12" sample size)



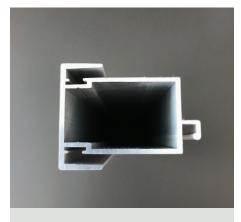
Track add on (order by unit size or 12" sample size)



Rollers
(ordered by actual part)



Extruded bug flap (order by unit size or actual cut size)



Double interlock (order by unit size or 12" sample size)



Box screen pull (ordered by actual part)



Dummy pull (ordered by actual part)

MAIN FRAME EXPLODED VIEW

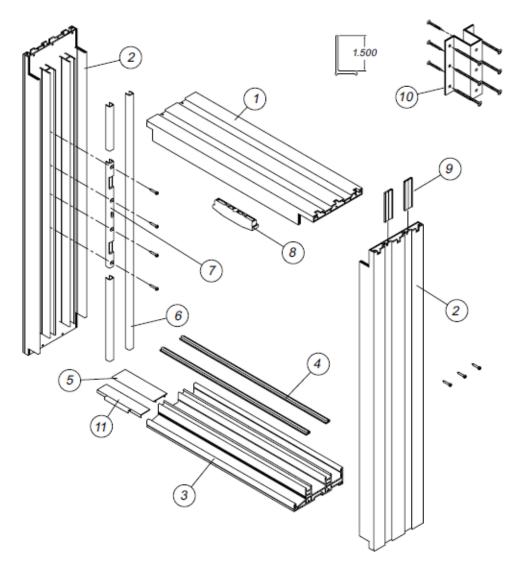


Figure No.	Description	
1	Main frame head	
2	Main frame jamb	
3	Main frame sill	
4	Sill track insert	
5	Sill track cover	
6	Frame screw cover	
7	Keeper	
8	Frame header block	
9	Anchorplate (runs full length)	
10	Fixed panel clip with screws	
11	Track cover with Standard Screen rail	
12	Add-on nail fin	

PANEL EXPLODED VIEW

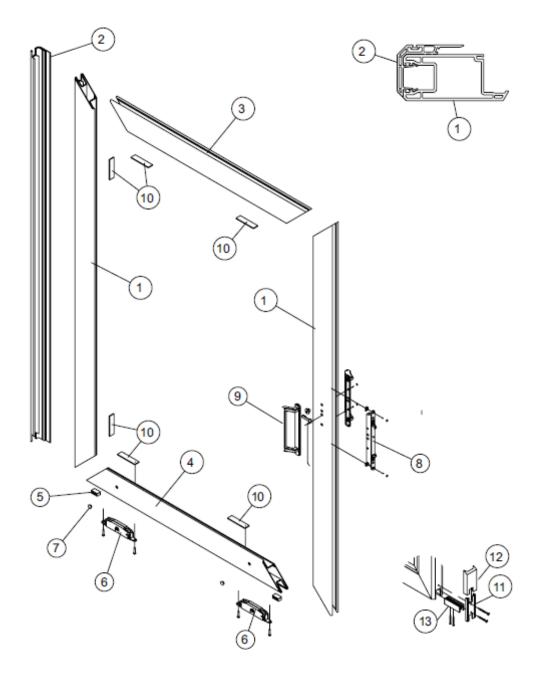


Figure No.	Description	Figure No.	Description
1	Panel stile	9	Handle set
2	Interlock adaptor	10	Setting blocks
3	Top rail	11	Interlock reinforcement
4	Bottom rail	12	Interlock reinforcement cover
5	Dust plugs	13	Bottom rail support
6	Tandem roller		
7	Roller adjustment plug		
8	Mortise lock		

BOX SCREEN EXPLODED VIEW

Box Screen

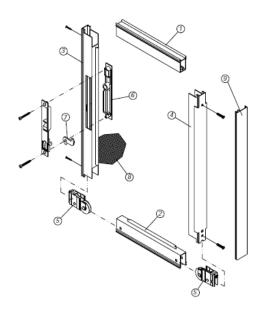


Figure # Description

- 1. Screen top rail
- 2. Screen bottom rail
- 3. Screen lock stile
- 4. Screen double interlock
- 5. Single roller
- 6. Interior/exterior panel pull
- 7. X-cam latch
- 8. Screen mesh
- 9. Extruded bug flap

STANDARD SCREEN EXPLODED VIEW

Standard Screen

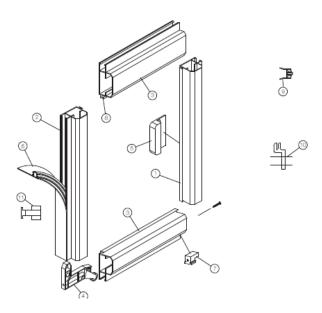
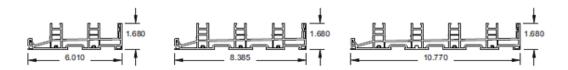


Figure # Description

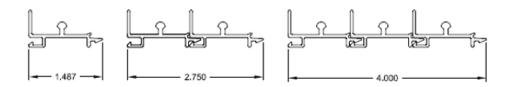
- 1. Screen jamb latch
- 2. Screen jamb bug flap
- 3. Screen top/bottom rail
- 4. Screen wheel assembly
- 5. Screen latch assembly
- 6. Screen bug flap
- 7. Screw boss bushing
- 8. Screen spline
- 9. Vinyl astragal
- 10. Astragal screen keeper
- 11. Jamb keeper

Main Frame Tracks

- All tracks are one piece
- Minimum is 2-tracks and maximum is 4-tracks



- Box screen tracks are add-on pieces
 - Minimum box screen track is 1 and maximum is 3
 - Box screen tracks are individual pieces and attach with a tongue and groove design



Standard Screens do not Add to the Frame Depth

- · Standard screen rides on the exterior edge of the main frame
 - Rides on the existing head and jamb extrusion
 - o Requires add-on bottom rail

